

III. IN THE SPECIFICATION (CLEAN SHEET)

(¶ on page 2, lines 21-26)

The present invention provides a method of preparing Troponin I. This method comprises protecting sulfhydryl groups of reduced Troponin I, particularly recombinant TnI. In a preferred embodiment of the invention, the free sulfhydryl groups are protected by sulfitolysis (e.g., via reaction with sodium sulfite) of Troponin I expressed in a bacterial expression system. Protection of the sulfhydryl groups during Troponin I preparation obviates the costly need for maintaining reducing conditions throughout protein preparation, purification, and storage.

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Figure 3. Summary of recombinant Troponin preparation.

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Figure 6. SDS-PAGE analysis troponin lot after anion exchange steps no. 1 and no. 2 in 16% tris-glycine gel, under reducing conditions. A-H refer to lanes in the SDS-PAGE gel. A. Sulfitolyzed troponin Lot 3L4 standard; B. solubilized inclusion bodies; C. sulfitolyzed inclusion bodies (AEX No. 1 load); D. anion exchange no. 1 flowthrough; E. anion exchange no. 1 salt eluate; F. anion exchange no. 2 load; G. anion exchange no. 2 flowthrough; and H. anion exchange no. 2 100mM NaCl eluate.

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Figure 11. SDS-PAGE analysis of sulfitolyzed troponin reduction with dithiothreitol for 45 mins. at ambient temperature. One mg/ml TnI and six M urea, 25 mM tris, 0.15 M NaCl pH 7.5, run on a 16% tris-glycine gel. 1. 10., M 12 Molecular Weight Standards; 2. 9., sulfitolyzed TnI; 3. 0.05 mM DTT; 4. 0.10 mM DTT; 5. 0.2 mM DTT; 6. 0.3 mM DTT; 7. 0.5 mM DTT; 8. 1.0 mM DTT.

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During final ultrafiltration/diafiltration processing, product precipitation was noted. After removing final product, residual troponin precipitate in the UF/DF was resolubilized by washing with 15 mL of 6 M urea, 10 mM of sodium citrate, 0.15 M NaCl, pH 6. This resolubilized troponin was buffer exchanged to remove urea and analyzed for troponin. The product total is the sum of the troponin recovered during the final UF/DF step and the resolubilized, buffer exchange cassette wash.

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Figure 10. Troponin I Lysate C mapping

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Troponin I from human cartilage has recently been reported to possess antiangiogenic activity. In order to produce proteins to exploit the antiangiogenic properties of recombinant troponin I, we overexpressed the human skeletal troponin I Cdna in *E. coli*. Expression levels range from 2-10 mg/gram of wet cell paste. The

recombinant troponin I was isolated from the lysed cells in the inclusion bodies, which were solubilized and modified by sulfitolysis of cysteine residues to improve protein processing. The sulfitolyzed protein was purified from inclusion bodies by sequential anion exchange and hydrophobic interaction chromatography. Cysteine protecting groups could be removed by reduction prior to final protein formulation. Overall yield of troponin from the multi-step purification was greater than 50% at purity levels greater than 95%. The purified recombinant human troponin I is structurally characterized, *e.g.*, by liquid chromatography/mass spectroscopy, peptide mapping, capillary electrophoresis, SEC with laser light scattering detection and SDS-PAGE.

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Recombinant TnI can be expressed in bacterial systems in a soluble form, or an insoluble form, in inclusion bodies. Recovery of TnI from inclusion bodies requires treatment with solubilizing protein denaturants like urea. In addition, TnI, is theoretical pI is 8.8, has limited solubility at pH values above 4 in the absence of chaotropic agents, although TnI is soluble at levels of 10-20 mg/ml at low pH (less than 3). High levels (1-6 M) of the protein denaturant urea are therefore ordinarily maintained during protein purification of TnI to ensure high solubility and good protein recovery.